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# **EVERBUILD 711 RAPID SET FLEXI PLUS**



Colour	<b>Product Code</b>	Pack Size	<b>Box Qty</b>
GREY	RSPLUS10	10KG	1
	RSPLUS	20KG	1

## **Product Description**

EVERBUILD RAPID SET FLEXIPLUS is a cement-based polymer modified powdered tile adhesive with rapid setting properties, specifically designed for same day fixing and grouting of ceramic floor tiles.

#### **Benefits**

- Rapid set same day fixing and grouting.
- Internal/external use.
- Excellent water resistance.
- Extremely high bond strength over double the BS minimum requirement in wet shear (7 days drying, 7 days water immersion followed by shearing whilst wet.)

### **Areas for Use**

- For securing floor and wall tiles to most surfaces
- For heavy duty areas such as heavily walked floors
- Recommended for tiling domestic, communal and power showers.
- Suitable for constant immersion e.g. swimming pools.
- May also be used for patching small areas in concrete/stone etc.

## **Limitations**

- Do not use directly onto gypsum plaster (risk of expansion and failure) Use EVERBUILD paste adhesives
- Never add further water once the adhesive has been mixed. This will destroy the strength.
- Always mix with EVERBUILD SBR when tiling on wooden floors/floors with movement.
- Do not walk on floors for 2-3 hours after tiling.
- Not recommended for use on glazed tiles and bricks, paint or metal surfaces.



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## **Surface Preparation**

Concrete/Screeds/Renders/ – Allow fresh concrete etc to dry for at least 4 weeks before tiling. Prime surfaces with Everbuild PVA Bond diluted 3 parts water to 1 part PVA Bond and allow to dry.

Timber Floors/floorboards - Suitable for interior floors only. Ensure adequate ventilation beneath floors. Cover with boarding (plywood or chipboard) which must be at least 12mm thick and be of moisture resistant grade. Secure with screws, not nails, at 150mm centres. Prime with Everbuild SBR at 1:3 dilution rate. Adhesive must be mixed with Everbuild SBR diluted 1:1 with water.

**Softwood tongue and groove boarding**- Boards must be screwed down to joists at 300mm centres and surfaces sealed with Everbuild SBR at 1:3 dilution. Adhesive must be mixed with *neat* Everbuild SBR to ensure long term flexibility. Note: this will slightly retard the set.

**Existing tiling.** Ensure tiles are securely bonded to wall. Roughen surface of glazed tiles with sander..Prime with neat Everbuild PVA. Mix adhesive with Everbuild SBR diluted 1:1 with water. Apply adhesive whilst bonding coat is still tacky.

### **Application**

All surfaces should be clean, dry and free of dust and loose material before commencing. Refer to above for specific surfaces. Always add powder to water. Mix approximately three parts by volume powder to 1 part by volume water (approx 4 to 1 by weight) and mix to a slump free mortar. Spread adhesive to a depth of 6mm and comb to 3mm to leave a solid bed with 3mm ribs. Secure tiles with a slight twist action to ensure no voids remain. Tiles should be fixed within 20 min of spreading depending on absorbency of substrate and temperature. Lightly touch the adhesive periodically and if a skin has formed, remove the adhesive and apply a new layer. It is good practice to periodically remove a tile and check that the adhesive covers a minimum of 75% of the tile. **Never** add further water once the adhesive has started to go off. This will destroy the bond strength.

All surplus adhesive must be removed whilst the adhesive is still wet using a dampened cloth or sponge, particularly along the grout lines.

#### **Specific Data**

Appearance	fine grey powder
SG at 20°C	1.8gcm³ (approx)
Application Temp	5°C to 35°C
Service Temp	-30 to 100°C.
Shear Adhesion (typical)	9kN (wet shear)
Open Time	30 - 45 mins @20°C
Bed Thickness	6mm
Setting Time	2-3 hours hard in 24 hours
Storage	Store at moderate temperatures. PROTECT FROM FROST.
Specification	Conforms to BS5980 as a Type 1, Class AA adhesive (18kN wet shear typical).
Coverage	Approximately 4kg/m <sup>2</sup>

## **Health & Safety**

Consult MSDS for full list of hazards.

### **Storage**

Store at moderate temperatures. PROTECT FROM DAMP



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#### **Shelf Life**

Minimum 12 months when stored according to manufacturer's instructions.

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