# BRICKFILL

#### **Movement Joints**



# Key Features

- Ideal for brick and blockwork
- Meets BS & DOT specifications
- Very low water absorption
- Oil and ozone resistant
- All rolls include tear-off strips
- Wide range of sizes and thicknesses plus specials
- Nationwide delivery

#### What is BRICKFILL?

BRICKFILL is a low resistance expansion joint filler specifically deigned for brick and blockwork which fully meets the recommendations of BS 5628 Pt 3: 2001 Section 5.4.3 – Code of Practice for use of masonry.

The relevant passage states:

'The material for filling movement joints to accommodate expansion should be easily compressible to approximately 50% of its original thickness. Flexible cellular polyethylene or foam rubbers are satisfactory materials. Hemp, fibreboard, cork and similar materials should NOT be used for expansion joints in clay brick masonry, but may be used for contraction joints in calcium silicate and concrete masonry.

BRICKFILL also meets the Department of Transport Specification 1015 for Roads and Bridges.

BRICKFILL is ideal for all fired-clay brickwork, calcium silicate brickwork and concrete blockwork applications.

#### BRICKFILL in Use

BRICKFILL is weather, oil and ozone resistant. It has very low water absorption properties – only 0.8% by volume.

BRICKFILL joints can be sealed using a suitable high performance, silicone sealant without the need for a bond breaker.

# Joint Design

Generally, the width of an expansion joint should be twice the expected total movement, to allow for the compressibility of the filler and sealant.

A 10m brick wall will require a 10-12mm BRICKFILL joint. BS5628: Pt 3 recommends up to 16mm of expansion joint at 12m centres for clay-fired brickwork, depending on the brick used. This may be modified at the designer's discretion in consultation with the brick manufacturer.

BS5628 also recommends 10mm joints at 7.5 – 9m centres in calcium silicate brickwork and at 6m centres for concrete blockwork.

### Availability

BRICKFILL is available in conveniently packed 10m rolls and sheets in a range of widths and thicknesses.

All rolls include a tear-off strip that automatically creates the correctly sized recess for BRICKSEAL sealant.

Technical Data		
Density	DIN 53420	Av 33 kg/m³
Compressive Strength 10%	ISO 3386	0.024 N/mm <sup>2</sup>
25%		0.043 N/mm <sup>2</sup>
50%		0.100 N/mm <sup>2</sup>
Compression Set		
(22h,25%, 23°C)	ISO 1856	
1/2 Hr recovery		14%
24 Hr recovery		6%
Tensile Strength	ISO 1798	0.25 N/mm <sup>2</sup>
Elongation at Break	ISO 1798	100%
Tear Resistance	DIN 53575	1.28 N/mm
Thermal Conductivity	ASTM C-177	0.038 W/mK
Water Absorption		
28 days immersion	DIN 53428	0.8 vol %
Water Vapour Transmission		
23°C (0-85%rh)	DIN 53429	23 µg/(m <sup>2</sup> s)
Permeability	ISO 1663	10 ng/(Pa.sm <sup>2</sup> )
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